

### Repair instruction

Description: C2 C4 LH Drain tube





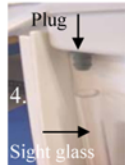
Part number: 21370 (our ref 137143)

Tools required:



- A.   Pull the waste tank out of the Cassette toilet by lifting up the yellow clip.  
- B.  Unscrew the bracket and take it out. 

Drain tube has to be pulled out on four places :

- C.  1. In the middle (lift up and pull the tube inside the Cassette)  2. In the front (take tube out of the bracket and pull the tube over the two ribs) 
- D.  3. In the back (pull the tube over the rib)  4. Pull sight glass of plug. **Note: Some force may be needed to take the drain tube out**

- E.  Will be replaced by :  
 1. Drain tube + clamp collar  
 2. Blind plug  
 \* 3. Screw  
 \* 4. Linkage

\* Screw and linkage only have to be used when the toilet has been produced before November 1992. **Production date** can be found on the identification label, on the bottom of the waste tank.



Model : C2 LH  
 No. : 1631862 GO 7  
 Code : 990706

- F.  Push drain tube (1) into the water tank and push clamp collar over the tube. Place sight glass in the plug and press drain tube into the bracket.   
- G.  Press blind plug (2) into the hole at the back. 

\*Underneath instructions only have to be followed if the Cassette toilet has been produced before November 1992 (see identification label). As otherwise water will stay in during winterizing, the pump will be moved to the left side of the level indicator (from A to B). The distance from A to B will be around 10cm. Outside view →



- H. Take tissue well and tissue holder out to get to the location of the pump.



- I. Unscrew the screw on the pump retainer and take complete pump out of the water tank.



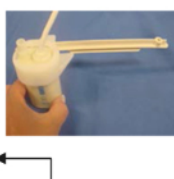
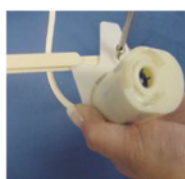
Disconnect the flush tube from the pump.



- J. Nr. 3 (screw) and 4 (linkage) are in the package. Nr. 5 is the screw from the pump (see I, photo 1).

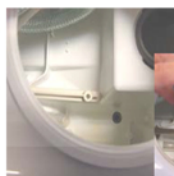


- K. Place the linkage above the pump retainer and screw the two together from the underside upwards with screw nr.5. **Note: make sure that the linkage is placed on the pump retainer as positioned on the photo with nr.4 (J).**



**\*\*As the screwing may need some force, be careful for injuries on hands and fingers.**

- L. Connect flush tube back onto the pump and place the pump on the left side of the level indicator and screw the linkage on the place where the pump was assembled in the first place. Screw nr. 3 has to be used.



- M. Place tissue holder and tissue well back into the water tank.

